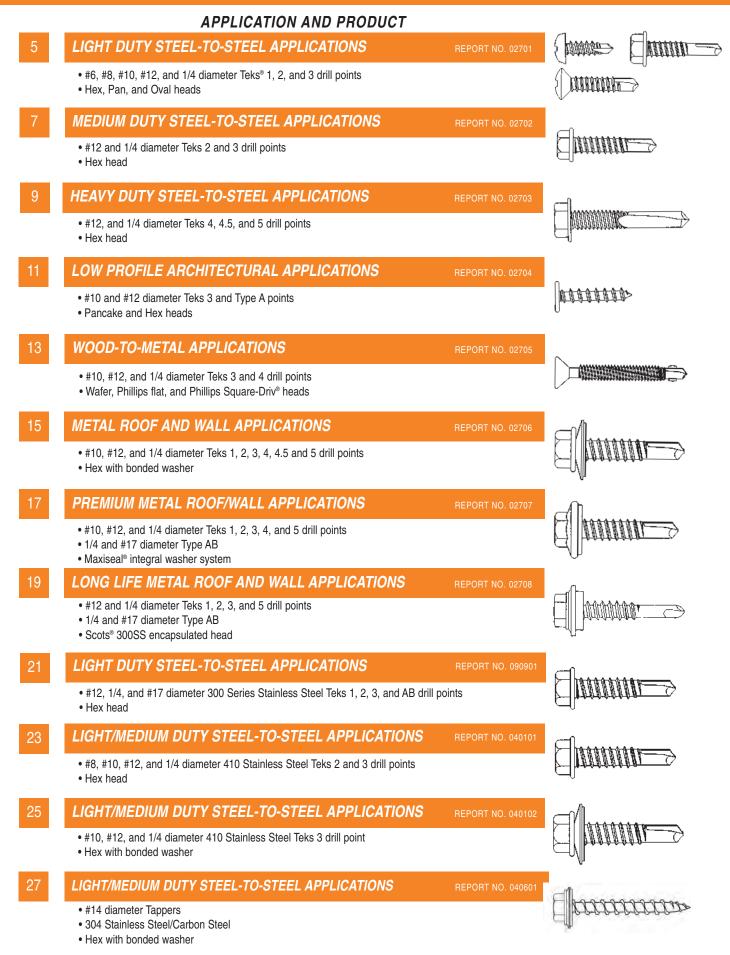
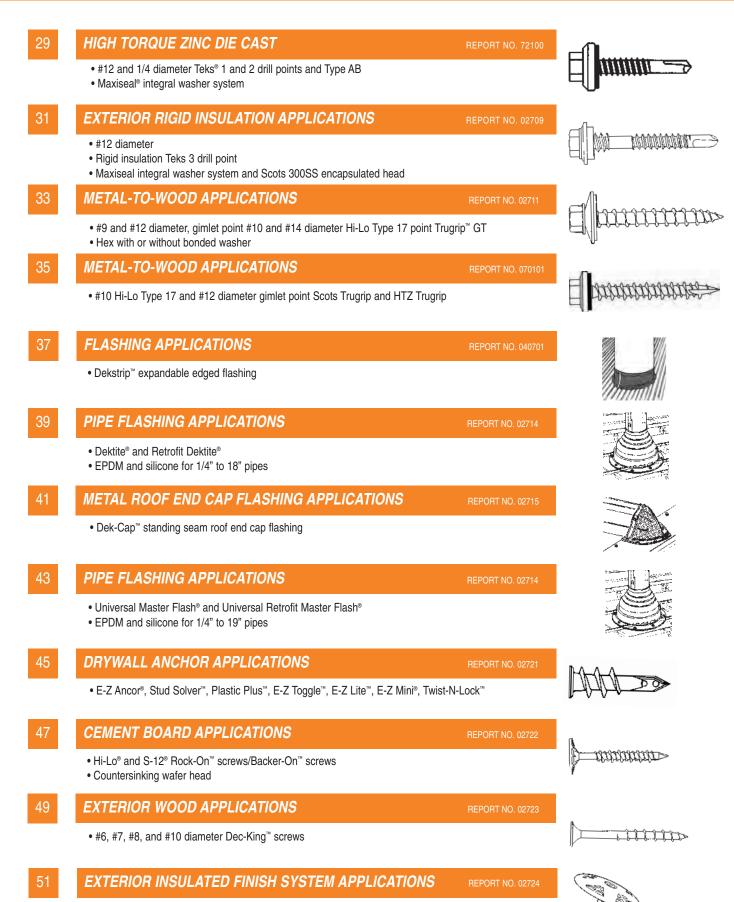


SELECTOR GUIDE



SELECTOR GUIDE



• Gridmate[™] EIFS mechanical fasteners

• Gridmate[™] PB EIFS mechanical fasteners

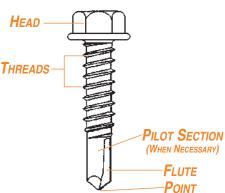
Teks[®] Fastener Features

Head

Proper head style choice will ensure stability during driving, proper clamping and desired finished appearance.

THREAD FORM AND DIAMETER

The correct choice of thread form and diameter optimizes low installation torque with high pullout strength.



PILOT SECTION

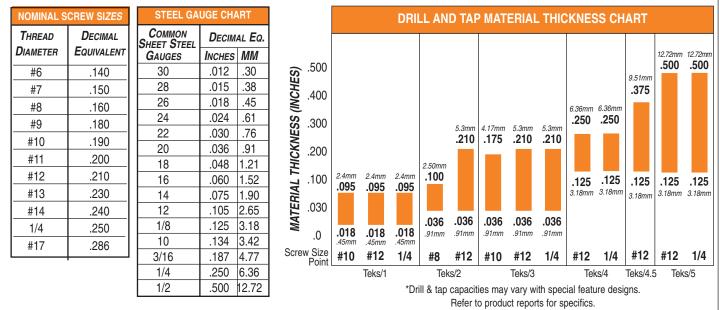
The unthreaded portion of the point assures that the drilling of the steel is completed before the threads begin tapping into the drilled hole.

POINT

The point is designed to efficiently remove material and precisely size the hole for the thread.

FINISH: Platings and coatings provide lubricity during drilling and tapping as well as corrosion resistance.

FASTENER DESCRIPTION AND BREAKDOWN EXAMPLE										
10-16x3/4"HWHTEKS/3Nominal Screw SizeThreads Per InchScrew LengthHead StyleDrill Point Type										



Driv-Tru HWH SOCKET SYSTEM

Selector Guide Part No.		Description	Applications		
	1591910	Driv-Tru Socket	All 1/4" across flats HWH fasteners		
	1513910	Driv-Tru Socket	All 5/16" across flats HWH fasteners		
	1574910	Driv-Tru Socket	All 3/8" across flats HWH fasteners		

Warranty Information

Proper fastener connection design takes into account where and how fasteners are used. Allowance for special characteristics in materials, differences in types of materials being joined, unique or unusual environmental service or installation conditions, and the safety factors required by anticipating normal or short term loading conditions must be considered. Due to possible differences in specifications, applications and interpretation of results, purchasers and specifiers must make their own evaluation of the products, to determine the suitability of these products for intended use. All warranties of Buildex products, expressed or implied, including the warranties of mechanability and fitness for particular purposes are specifically excluded except for the following: Buildex will repair or replace any product which, within twelve months afer sale by Buildex or its distributors, is found by Buildex to be defective in material or workmanship -- normal wear and tear expected. This is the sole warranty of Buildex and the sole remedy available to distributor or buyer. Buildex shall not be liable for any inuury, loss or damage, direct, indirect, incidental or consequential, arising out of the use of, or the inability to use, any Buildex product.

PRODUCT REPORT NO. 02701

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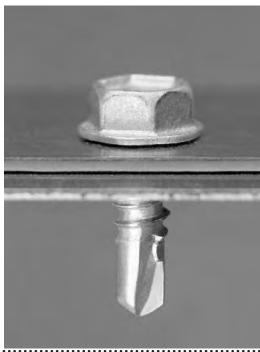


TEKS[®] Self-Drilling Fasteners

Preferred most by electrical, decking, HVAC and metal building

contractors.





licati

Applications Stitch roof deck and wall panel sidelaps.		Brick ties to steel framing.				
HVAC, electrical trim accessories to steel framing.		Track to stud and stud spl	icing.			
Residential steel frame construction.		Hat channel to stud.				
Product Features	• • • • • • • •	•••••	• • • • • • • • • • • • • • • • • • • •	••		
Sharp convex drill point has precise cutting edges to improve drill performance with less effort.		Point to thread design man performance and minimize	ximizes pullout es backout.			
Non-walking point provides fast material engagement.		Four head styles available to handle various applications.				
Unique point to thread design extrudes the metal preventing stripout.		Climaseal [®] finish provides and lower tapping torque.	excellent corrosion resistance	e		
	• • • • • • • •		• • • • • • • • • • • • • • • • • • • •	••		
Product Specifications Diameter		Head S Fex Washer Hex Pan Head	Styles Oval Head			

Approvals and Listings

Finish.....#6, #8, Electro-zinc

Teks 3

#10, #12 and 1/4 Climaseal

Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976

5

TEKS[®] Self-Drilling Fasteners

Product Report No. 02701

Selector	Part	Description	Head	Drill	Drill & Tap	Max. Material	Box	Applications
	Number	<u> </u>	Style	Point	Capacity	Attachments	Qty	
Guide	1208200	6-20 x 3/8"	Pan	#2	.036100	.100	20,000	• HVAC, electrical trim accessories
-	1563200	6-20 x 3/8"	HWH	#2	.036100		20,000	to steel framing
Cha	1527200	6-20 x 1/2"	Pan	#2	.036100		20,000	Residential steel frame
and the second sec	1210200	8-18 x 1/2"	Pan	#2	.036100	.205	10,000	
	1213200	8-18 x 3/4"	Pan	#2	.036100	.455	10,000	construction
OF ST	1218200	8-18 x 1"	Pan	#2	.036100	.705	8,000	Track to stud
	1196200	8-18 x 1/2"	HWH	#2	.036100	.205	10,000	 Hat channel to stud
- Aga	1199200	8-18 x 5/8"	HWH	#2	.036100	.330	10,000	Stud splicing
- Car	1200200	8-18 x 3/4"	HWH	#2	.036100	.455	10,000	otad opnomig
The second s	1202200	8-18 x 1"	HWH	#2	.036100	.705	8,000	
	1204200	8-18 x 1-1/2"	HWH	#2	.036100	1.205	4,000	
	1107053	10-16 x 3/4"	HWH	#1	.018095	.220	5,000	Stitching roof deck, wall panel
	1109053	12-14 x 3/4"	HWH	#1	.018095	.205	4,000	
a shi	1399053	1/4-14 x 7/8"	HWH	#1	.018095	.380	5,000	sidelaps or duct work
	1398000	10-16 x 1/2"	Pan	#3	.036175	.150	10,000	
	1541000	10-16 X 5/8"	Pan	#3	.036175	.200	5,000	Clips, duct straps, brick ties or
	1224000	10-16 x 3/4"	Pan	#3	.036175	.325	5,000	accessories to steel framing
Carlo	1542000	10-16 x 3/4"	Oval	#3	.036175	.325	5,000	_
h /	1397000	10-16 x 1/2"	HWH	#3	.036175	.150	5,000	
	1127000	10-16 x 5/8"	HWH	#3	.036175	.200	5,000	
V2V	1128000	10-16 x 3/4"	HWH	#3	.036175	.325	5,000	
	1129000	10-16 x 1"	HWH	#3	.036175	.575	5,000	
	1544000	10-16 x 1"	Oval	#3	.036175	.575	5,000	
	1545000	10-16 x 1"	Pan	#3	.036175	.575	5,000	
	1130000	10-16 x 1-1/4"	HWH	#3	.036175	.825	4,000	
	1546000	10-16 x 1-1/4"	Oval	#3	.036175	.825	5,000	
	1131000	10-16 x 1-1/2"	HWH	#3	.036175	1.075	3,000	
	1550000	10-24 x 3/4"	HWH	#3	.036175	.323	5,000	
* With serrations	1551000	10-24 x 1"	HWH	#3	.036175	.575	5,000	
	†1786200	10-24 x 5/8"	*HWH	#2	.036175	.200	5,000	Vibration resistance;
under head.	†1707200	10-16 x 3/4"	*HWH	#3	.036175	.323	5,000	
† Electro-zinc finish.	†1821200	10-16 x 3/4"	*HWH	#3	.036175	.323	5,000	HVAC Applications.

Performance Data

	PULLOUT VALUES (average lbs. ultimate)										
Faste	Fastener Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12		
#6	2	120	183	248	296	471	679	847	-		
#8	2	119	193	265	298	491	703	959	-		
	1	148	241	311	357	565	826	1111	1796		
#10-16	3	124	208	266	299	499	708	967	1474		
#12	1	159	261	338	390	649	908	1259	1949		
1/4	1	208									
			CUE	TOTE							

SHEET STEEL GAUGES									
Gauge No. 12 14 16 18 20 22 24 26									
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 4 amps and have a RPM range of 0-2500.
 - Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

Buildex

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FASTENER VALUES									
Fastener	Tensile	Shear	Torque						
(dia-tpi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)						
6-20	1285	750	25						
8-18	1545	1000	42						
10-16	1936	1400	61						
10-24	2702	1500	65						
12-14	2778	2000	92						
1/4-14	4060	2600	150						

	SHEAR VALUES (average lbs. ultimate)										
Fast	Fastener Steel Gauge (lapped)										
Dia.	Pt.	26	24	22	20	18	16	14			
#6	2	278	466	526	758	845	-	-			
#8	2	294	496	560	740	1060	-	-			
#10	1	398	584	659	884	1374	-	-			
#10	3	-	455	526	728	1266	1540	1552			
#12	1	432	703	753	1018	1452	-	-			
1/4	1	511	849	885	1244	1764	_	-			

- A The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

PRODUCT REPORT NO. 02702



TEKS[®] Self-Drilling Fasteners

The best point ever for speed and consistency ... optimum for medium duty steel-to-steel applications.





Non-walking point provides fast material engagement.
 Point to thread design maximizes pullout performance and minimizes backout.

Product Specifications

Diameter	#12, 1/4
Thread Form	12-14
	1/4-14
Head Style	#12: 5/16" HWH
	1/4: 3/8" HWH
	1/4 Overhead Door Fasteners
	7/16" HWH with Serrations
Drill Point	Teks 2
	Teks 3
Finish	Climaseal

resistance and lower tapping torque.

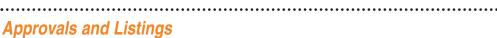
Head Style



Hex Washer Head



Hex Washer Head with Serrations



Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976

TEKS[®] Self-Drilling Fasteners



Selector Guide

	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
	1134000	12-14 x 3/4"	HWH	#3	.036210	.270	5,000	a Doof dook to stool framing
	1136000	12-14 x 1"	HWH	#3	.036210	.520	4,000	 Roof deck to steel framing
	1120000	12-14 x 1-1/4"	HWH	#2	.036210	.550	4,000	 Wall panel to girt
	1123000	12-14 x 1-1/2"	HWH	#2	.036210	.800	2,500	trail partor to gift
	1140000	12-14 x 2"	HWH	#3	.036210	1.450	2,000	Duct work to steel framing
a l	1553000	12-14 X 2-1/2"	HWH	#3	.036210	1.950	1,000	Ű
	1143000	12-14 x 3"	HWH	#3	.036210	2.450	1,000	 Accessories to steel framing
$\langle N \rangle$	1146000	12-14 x 4"	HWH	#3	.036210	3.450	500	
$\langle \mathcal{M} \rangle$	1147000	1/4-14 x 3/4"	HWH	#3	.036210	.210	3,000	Clip to steel framing
2	1149000	1/4-14 x 1"	HWH	#3	.036210	.400	2,500	Retrofit framing
	1150000	1/4-14 x 1-1/4"	HWH	#3	.036210	.650	2,000	• Netront framing
	1152000	1/4-14 x 1-1/2"	HWH	#3	.036210	.900	2,000	
	1155000	1/4-14 x 2"	HWH	#3	.036210	1.400	1,500	
	1554000	1/4-14 x 2-1/2"	HWH	#3	.036210	1.900	1,000	
	1157000	1/4-14 x 3"	HWH	#3	.036210	2.400	1,000	
	1304000	1/4-14 x 4"	HWH	#3	.036210	3.400	500	
	1586000	1/4-14 x 3/4"	*HWH	#3	.036210	.250	3,000	Commercial overhead steel
	1587000	1/4-14 x 1"	*HWH	#3	.036210	.500	2,500	doors, hinges & latches.

* 7/16" Across Flats HWH with serrations under head.

Performance Data

	PULLOUT VALUES (average lbs. ultimate)										
Fast	Fastener Steel Gauge										
Dia.	Pt.	26	26 24 22 20 18 16 14 12 3/16								
12	2	156	243	283	375	605	848	1181	1856	3520	
	3	142	142 211 289 341 551 757 1063 1631 2998								
1/4	3	141	231	293	346	613	880	1145	1858	4550	

	FASTENER VALUES									
Fastener (dia-tpi)										
12-14	2778	2000	92							
1/4-14	4060	2600	150							

	SHEAR VALUES (average lbs. ultimate)										
Fast	tener		Steel Gauge (lapped)								
Dia.	Pt.	26	26 24 22 20 18 16 14 12								
12	2	365	600	623	898	1370	1758	2138	2202		
	3	-	-	-	769	1358	1620	1970	1986		
1/4	3	-	-	-	930	1442	2100	2584	2650		

SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

Buildex

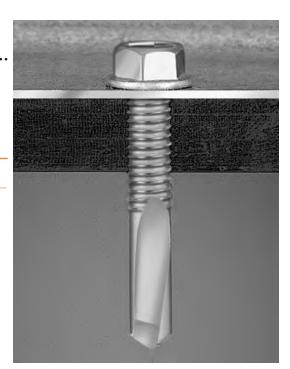
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



TEKS[®] Self-Drilling Fasteners

First in performance!! Over 40 years of consistent drilling. The original self-drillers for heavy duty applications.



Applications

- Metal deck to structural steel or bar joist.
- Clips to structural steel or bar joist.
- Liner panels to structural steel or bar joist.

Product Features

- Unique double fluted point has precise cutting edges to improve drill performance in 1/4" thru 1/2" steel.
- Engineered for fast drilling and smooth tapping with less effort.
- Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

Product Specifications

Diameter	#12, 1/4
Thread Form	12-24, 1/4-28
Head Style	#12: 5/16" HWH
	1/4: 5/16" HWH
	1/4: 3/8" HWH
Drill Point	Teks 4
	Teks 4.5
	Teks 5
Finish	Climaseal



Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976

- Accessories to structural steel or bar joist.
 - Longer length fasteners can be used in retrofit clip and sheet applications.
 - Attachments up to 7.2" of material including 1/2" steel.
 - 1/4 Diameter has notched threads to reduce tapping torque.

Head Style



Hex Washer Head

TEKS[®] Self-Drilling Fasteners

Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1088000	12-24 x 7/8"	HWH	#4	.125250	.325	5,000	Metal deck, clips, liner
1414000	12-24 x 1-1/4"	HWH	#4.5	.125375	.575	4,000	panels or accessories to
1006000	12-24 x 1-1/4"	HWH	#5	.125500	.375	4,000	structural steel or bar joist.
1070000	12-24 x 1-1/2"	HWH	#5	.125500	.625	2,500	, í
1071000	12-24 x 1-1/2"	**HWH	#5	.125500	.625	2,500	Longer fasteners can be
1072000	12-24 x 2"	HWH	#5	.125500	1.125	2,000	used in retrofit clip and
1074000	1/4-28 x 3"	*HWH	#5	.125500	2.150	1,000	sheet applications.
1075000	1/4-28 x 4"	*HWH	#5	.125500	3.150	500	
1641000	1/4-28 x 5"	HWH	#5	.125500	4.150	250	
1431000	1/4-28 x 6"	HWH	#5	.125500	5.150	250	
1590000	1/4-28 x 8"	HWH	#5	.125500	7.150	150	

All available with bonded washer.

* 5/16" Across Flats HWH ** 3/8" Across Flats HWH

100

100

234

Performance Data

F	PULLOUT VALUES (average lbs. ultimate)									
Fast	Fastener Steel Gauge									
Dia.	Pt.	16	1	4	12	3/16	1/4			
	4	-		-	1532	3485	3844			
12	4.5	-		-	1508	3865	4101			
	5	-		-	1527	3701	3999			
1/4	5	-		-	1507	3300	5059			
		FASTE	NE	r v/	ALUES					
Faste		Tensil	е		Shear		rque			
(dia-l	a-tpi) (Ibs. min.) (avg. Ibs. ult.) (min. in.					in. Ibs.)				
12-24	T/4	3020			2100	1	100			

3020

3020

5577

SHEET STEEL GAUGES									
Gauge No.	12	14	16	18	20	22	24	26	
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

SHEAR VALUES (average lbs. ultimate)										
Fast	ener	Steel Gauge (lapped)								
Dia.	Pt.	16	14	12	1/8	1/4				
	4	-	-	2048	2030	-				
12	4.5	-	-	2641	2887	2897				
	5	-	-	2650	2700	2762				
1/4	5	1597	2005	2350	2792	3310				

Note: Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application. The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

12-24 T/4.5

12-24 T/5

1/4-28 T/5

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500. (Maximum 1800 RPM is recommended for Teks 5 fasteners)

2100

2100

3310

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

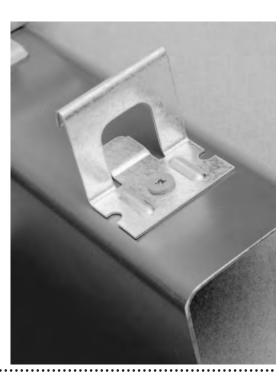


TEKS[®]

Low Profile Architectural Metal Roof Clip Fasteners & Rake Angle Shoulder Teks

Incorporates the ITW exclusive Phillips Square-Driv®

anti-cam-out system.



Applications

Low profile architectural metal roof clips to steel purlin.

Product Features

- #12 diameter utilizes the Phillips Square-Driv with interlocking components system.
 Keeps the driver securely mated to the fastener during installation.
 - Hands-free installation.
 - #10 Diameter uses the coated Phillips drive system providing improved driver bit to fastener stability and friction fit.

Product Specifications

Low Profile

Diameter	#10, #12
Thread Form	10-16 (Teks 3), 10-12 (Type A)
	12-14 (Teks 3), 12-11 (Type A)
Head Style	#10: #2 Phillips Pancake
	#12: #2 Phillips Square-Driv Pancake
Drill Point	
	Type A
Finish	
	Gray Spex (Teks 3)

Head Styles

(🕗 #2 Phillips Square-Driv

(4) #2 Phillips Pancake

Approvals and Listings

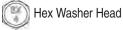
NOA 09-0928:07 - #10-12 x 1" - #10-12 x 1-1/2"

- Low profile architectural metal roof clips to wood supports.
- Sharp convex drill point has precise cutting edges to improve drill performance with less effort.

Low profile pancake head style ensures proper installation of metal roof panels.

Rake Angle

Diameter	.1/4
Thread Form	.1/4-14
Head Style	.HWH
Drill Point	.#3
Finish	.Climaseal



TEKS[®]Self-Drilling Fasteners

Selector Guide

Ð		Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
			10-16 x 1"	#2 Phillips Pancake	#3	.036175	.550	4,000	 Low profile architectural
	(kannannan)	1575553	12-14 x 1"	#2 PSD Pancake	#3	.036210	.550	4,000	metal roof clip to steel
	North Con	1713053	*1/4-14 x 1-1/4"	**HWH	#3	.036210	.617	2,500	purlin
Sel	RUEI	1588910	#2 PSD Bit					1	 For #12 Diameter Fastener
1350		2128910	#2 Bit					1	
	(and the second	11596553	10-12 x 1"	#2 Phillips Pancake	Туре А	.012048	.250	4,000	 Low profile architectural
Me Chi	n	16/0552	10-12 x 1-1/2"	#2 Phillips Pancake	Туре А	.012048	.750	2,500	metal roof clip to wood
	(ACTION OF ACTION OF ACTIO	1597553	12-11 x 1"	#2 PSD Pancake	Туре А	.012048	.250	4,000	supports

* With depth of shoulder

** 5/16" Across Flats HWH

Performance Data

	PULLOUT VALUES (average lbs. ultimate)										
Fas	tener		Steel Gauge								
Dia.	Pt.	26	24	22	20	18	16	14	12		
#10	3	109	180	218	278	427	583	873	1406		
#12	3	139	194	250	369	450	598	915	1500		
#10	ТуреА	192	280	360	460	568	-	-	-		
#12	ТуреА	193	300	387	464	621	-	-	-		
1/4	3	141	231	293	346	613	880	1145	1858		

	FASTENER VALUES									
Fastener		Tensile	Shear	Torque						
(dia-tpi)	Point	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)						
10-16	3	1983	1400	78						
12-14	3	2652	2000	92						
10-12	Туре А	2581	1426	81						
12-11	Туре А	3634	1994	132						
1/4	3	4060	2600	150						

SHEET STEEL GAUGES									
Gauge No.	12	14	16	18	20	22	24	26	
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

	SHEAR VALUES (average lbs. ultimate)										
Fastener Steel Gauge (lapped)											
Dia.	Pt.	20 gauge	18 gauge	16 gauge	14 gauge						
#10	3	727	1164	1366	1460						
#12	3	923	1279	1657	1933						
1/4	3	930	1442	2100	2584						

	PULLOUT VALUES (average lbs. ultimate)										
Fast	ener		Wood Type & Thickness								
Dia.	Pt.	1/2" Plywood	5/8" Plywood	3/4" Plywood	Yellow Pine	3/4" OSB					
#10	Туре А	364	382	400	579	288					
#12	Туре А	377	395	427	675	326					

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

- A standard screwgun with a depth-sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
 - Adjust the screwgun nosepiece to properly seat the fastener.
 - The fastener is fully seated when the head is flush with the work surface.



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- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate a minimum of 3 pitches of thread beyond the metal structure.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

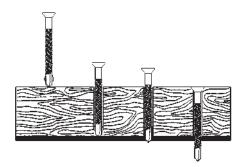
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TEKS[®]

Wood-to-Metal Fasteners

No pre-drilling, fast, efficient attachment of wood to steel.



Applications

Plywood roof and floor sheet to steel frames.

Product Features

- Point has precise cutting edges to improve drill performance with less effort.
 - Special winged fasteners ream a hole in wood preventing thread engagement during drilling.
- Wafer head design has a large bearing surface ideal for plywood.

Product Specifications

Diameter	#10, #12 and 1/4
Thread Form	10-16
	10-24
	12-24
	1/4-20
Head Style	#10: #2 Phillips Flat; #2 Phillips
	Wafer; #2 Phillips Square-Driv® Flat
	#12: #3 Phillips Flat
	1/4: #3 Phillips Flat
Drill Point	Teks 3
	Teks 4
Finish	Gray Spex



- Plywood fascia to steel frames.
- Flat head design countersinks and seats flush in wood.
- Gray Spex[™] finish provides excellent corrosion resistance and lower tapping torque.
- Compatible with ACQ treated wood.

Head Styles





Wafer Head

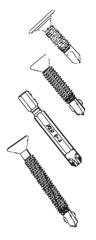
Phillips Flat Head



Phillips Square Driv®

TEKS[®] Wood-To-Metal Self-Drilling Fasteners

Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Wood Attachment Range	Box Qty	Applications
1565500	10-16 x 1"	Wafer	#3	.030175	1/4"-1/2"	2,500	 Plywood, mansard,
1791000	10-16 x 1-13/16"	**PSD Flat	#3	.030175	1/4"-3/4"	2,500	fascia, roofing, flooring
1077000	10-24 x 3/4"	Wafer	#3	.036175	1/4"-3/8"	8,000	to steel framing
1079000	10-24 x 1"	Wafer	#3	.036175	1/4"-1/2"	5,000	
1547500	10-24 x 1-1/4"	PFH	#3	.036175	1/4"-3/4"	5,000	
1643100	10-24 x 1-1/4"	Wafer	#3	.036175	1/4"-3/4"	5,000	
1548500	10-24 x 1-1/2"	PFH	#3	.036175	1/4"-1"	3,000	
1644100	10-24 x 1-1/2"	Wafer	#3	.036175	1/4"-1"	3,000	
1082000	10-24 x 1-7/16"	*PFH	#3	.060175	1/4"-3/4"	3,000	
1588910	#2 PSD Bit					1	- Dhuwood 0 x 1's boodoro
1552500	12-24 x 1-5/8"	*PFH	#4	.125250	3/4"-1-1/8"	2,500	Plywood, 2 x 4's headers to steel froming
1092000	12-24 x 2-1/4"	*PFH	#4	.125250	3/4"-1-3/8"	2,000	to steel framing
1094000	12-24 x 2-3/4"	*PFH	#4	.125250	3/4"-1-5/8"	1,500	 2 x 4's to steel framing
1096000	1/4-20 x 3"	*PFH	#4	.125250	3/4"-2"	1,000	• 2 x 4 5 to steel framing
* With wings	** With ribs under head						•

Performance Data

		Pl	JLLO	JT VA	LUES	(avera	ige Ibs.	ultima	ite)		
Fast	ener		Steel Gauge								
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
#10-16	3	-	208	266	299	499	708	967	1474	-	-
#10-24	3	-	-	-	334	495	702	900	1570	3865	4101
#12	4	-	-	-	-	-	-	-	1508	4297	-
1/4	4	-	-	-	-	-	-	-	1803	-	-

SHEET STEEL GAUGES								
Gauge No. 12 14 16 18 20 22 24 26								
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.



The fastener is fully seated when the head is flush with the work surface.



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	FASTENER VALUES									
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)							
10-16	1936	1400	61							
10-24	2702	1500	65							
12-24	3165	2200	150							
1/4-20	3860	2700	168							

	SHEAR VALUES (average lbs. ultimate)										
Fast	ener	Steel Gauge (lapped)									
Dia.	Pt.	20	0 18 16 14 12								
#10	3	728	1266	1540	1522	-	-				
#12	4	-	-	-	-	2048	2030				
1/4	4	-	-	-	-	2650	2820				

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.
- All #10 diameter "Winged" parts must be driven into a minimum of 16 GA steel thickness.
- All 1/4 and #12 diameter "Winged" parts must be driven into a minimum of 1/8" steel in order to break the wings consistently.

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TEKS[®] Self-Drilling Fasteners With Bonded Washer

For weather-tight sealing of roof and wall applications.





- Roof panels to purlin or bar joist
 - purlin or bar joist _____ Mall panels to girt

Product Features

- Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.
- Dual sealing bonded washer prevents leaks.
 - Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

Product Specifications

Diameter	#10, #12 & 1/4
Thread Form	
	12-14
	12-24
	1/4-14
	1/4-28
Head Style	#10: 5/16" HWH
	#12: 5/16" HWH
	1/4 (stitch): 5/16" HWH
	1/4: 3/8" HWH
Washer Style	.Galvanized (G-90)
Drill Point	Teks 1
	Teks 2
	Teks 3
	Teks 4
	Teks 4.5
	Teks 5
Finishes	
	Available with P ³ powder paint

Head Style

Mansard panel to structural

Point has precise cutting edges to improve drill

Point to thread design maximizes pullout performance and

performance with less effort.

minimizes backout.



Hex Washer Head with Bonded Washer

Self-Drilling Fasteners with 9/16" Bonded Washer

Product Report No. 02706



Selector	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachments	Box Qty	Applications
Guide	1005000 1308000	10-16 x 3/4" 10-16 x 1-1/2"	HWH HWH	#3 #3	.036175 .036175	.205 .955	3,000 2,500	Brick tie to steel framing
	1009000	12-14 x 3/4" 12-14 x 1"	HWH HWH	#3 #3	.036210 .036210	.150 .400	3,000 3,000	Wall panel to girt
	1014000 1404000	12-14 x 1-1/4" 12-14 x 1-1/2"	HWH HWH	#2 #2	.036210 .036210	.430 .680	2,500 2,000	Stitch roof and wall panels
	1016000	12-14 x 2" 12-14 x 3"	HWH HWH	#3 #3	.036210 .036210	1.330 2.330	1,500 1,000	Mansard panel to steel framing
	1332000	12-14 x 4"	HWH	#3	.036210	3.330	500	 Roof panel to purlin Retrofit panels to structural
	1416000 1160000	1/4-14 x 7/8" 1/4-14 x 1"	HWH HWH	#1 #3	.018095 .036210	.260 .280	3,000 2,500	
	1019000 1020000	1/4-14 x 1-1/4" 1/4-14 x 1-1/2"	HWH HWH	#3 #3	.036210 .036210	.530 .780	2,000 1,500	
	1021000 1555000	1/4-14 x 2" 1/4-14 X 2-1/2"	HWH HWH	#3 #3	.036210 .036210	1.280 1.780	1,000 1,000	
	1022000 1429000	<u>1/4-14 x 3"</u> 1/4-14 x 4"	HWH HWH	<u>#3</u> #3	.036210	2.280 3.280	750 500	Roof and wall panel to bar joist or
	1010000 1415000	12-24 x 7/8" 12-24 x 1-1/4"	HWH HWH	#4 #4.5	.125250 .125375	.205	3,000 2,500	structural.
and the second se	1000000	12-24 x 1-1/4"	HWH	#5	.125500	.255	2,500	 Longer fasteners may be used in retrofit applications
	1001000 1002000	12-24 x 1-1/2" 12-24 x 2"	HWH HWH	#5 #5	.125500 .125500	.505 1.005	2,000 1,500	
×	1003000 1004000	1/4-28 x 3" 1/4-28 x 4"	**HWH **HWH	#5 #5	.125500 .125500	2.030 3.030	1,000 500	
	1647000 1432000	1/4-28 x 5" 1/4-28 x 6"	*HWH *HWH	#5 #5	.125500 .125500	4.030 5.030	250 250	
	1619000 * 3/4" Bonded	1/4-28 x 8" washer ** 5/16" Ac	*HWH ross Flats HWH	#5	.125500	7.030	150	

" Bonded washer 5/16" Across Flats HWH

Performance Data

		Р	ULLO	UT VA	LUES	(avera	ge Ibs.	ultimat	e)		
Fast	ener					Steel	Gauge)			
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
10	3	124	208	266	299	499	708	967	1474	-	-
12	2	156	243	283	375	605	848	1181	1856	3520	-
12	3	142	211	289	341	551	757	1063	1631	2998	-
	4	-	-	-	-	-	-	-	1532	3485	3844
12	4.5	-	-	-	-	-	-	-	1508	3865	4104
	5	-	-	-	-	-	-	-	1527	3701	3999
	1	208	329	428	562	800	1151	-	-	-	-
1/4	3	141	231	293	346	613	880	1145	1877	4550	-
	5	-	-	-	-	-	607	918	1507	3300	5059

	FASTENER VALUES							
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)					
10-16	1936	1400	61					
12-14	2778	2000	92					
12-24	3020	2100	100					
1/4-14	4060	2600	150					
1/4-28	5577	3310	234					

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

dex Ы

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SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

	SHEAR VALUES (average lbs. ultimate)										
Fast	ener				Stee	l Gaug	je (lap	ped)			
Dia.	Pt.	26	24	22	20	18	16	14	12	1/8	1/4
10	3	-	445	526	728	1266	1540	1552	-	-	-
12	2	365	600	623	898	1370	1758	2138	-	-	-
12	3	-	-	-	769	1358	1620	1970	1986	-	-
	4	-	-	-	-	-	-	-	2048	2030	-
12	4.5	-	-	-	-	-	-	-	2641	2887	-
	5	-	-	-	-	-	-	-	2650	2700	-
	1	511	849	885	1244	1764	-	-	-	-	-
1/4	3	-	-	-	930	1442	2100	2584	2650	-	-
	5	-	-	-	-	-	1597	2005	2350	2792	3310

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Adjust the screwgun nosepiece to properly seat the fastener.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

•	Properly	Seated	Washers
_			<u></u>
	Underdriven	Correctly Driven	Overdriven

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MAXISEAL[®] Integral Washer System

Maxiseal ... The premium sealing system for Teks[®] self-drilling,

self-tapping fasteners.





Applications

- Roof panel to purlin and wall panel to girt.
- Stitching roof, wall, fascia, eave panels or gutter straps.
- Roof and wall panel or accessories over blanket insulation to steel framing.

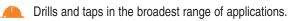
Product Features

- Controls the EPDM rubber washer for improved in place appearance and increased washer life.
- 🔔 Seals when driven at an angle.
 - Optimum pullover resistance.
- Hex washer head provides excellent driving stability.
- Point has precise cutting edges to improve drill performance with less effort.

Product Specifications

Diameter	#10, #12, 1/4 and #17
Thread Form	10-16
	12-14, 12-24
	1/4-14
	17-14
Head Style	#10: 5/16" HWH
-	#12: 5/16" HWH
	1/4: 5/16" HWH and 3/8" HWH
	#17: 5/16" HWH
Washer Style	9/16" O.D. Integral System
Drill Point	Teks 1
	Teks 2
	Teks 3
	Teks 4
	Teks 5
	Туре АВ
Finish	
	Available with P ³ powder paint

- #17 diameter replacement for stripped #12 and 1/4 diameter fasteners.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.



Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

Head Style

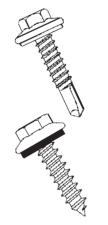


Maxiseal Head



PRODUCT REPORT NO. 02707

MAXISEAL[®] INTEGRAL WASHER SYSTEM Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1376000	10-16 x 3/4"	HWH	#3	.036175	.325	3,000	Roof and wall panel to steel framing
1023000	12-14 x 3/4"	HWH	#3	.036210	.260	3,000	Deniel ausorie autorie et al formie e
1026000	12-14 x 1"	HWH	#3	.036210	.490	2,500	Panel over insulation to steel framing
1029000	12-14 x 1-1/4"	HWH	#2	.036210	.560	2,500	
1428000	12-14 x 1-1/2"	HWH	#2	.036210	.790	2,000	
1730000	12-24 x 7/8"	HWH	#4	.018250	.295	3,000	Roof and wall panel to bar joist or structural
1517000	12-24 x 1-1/2"	HWH	#5	.125500	.500	2,000	·····
1389000	1/4-14 x 7/8"	HWH	#1	.018095	.320	3,000	Stitching roof, wall, fascia, or eave panels
1042053	1/4-14 x 3/4"	*HWH	#3	.036210	.200	2,500	Sheet or accessories with up to 6" blanket
1044000	1/4-14 x 1"	*HWH	#3	.036210	.310	2,500	insulation to steel framing
1423000	1/4-14 X 1-1/4"	**HWH	#3	.036210	.560	2,000	g
1048000	1/4-14 x 1-1/2"	*HWH	#3	.036210	.810	2,000	
1018000	1/4-14 X 1-3/4"	*HWH	#3	.036210	1.060	1,500	
1712000	1/4-14 x 3"	**HWH	#3	.036210	2.310	1,000	
1063053	17-14 x 1"	**HWH	AB	-	.685	2,500	Replacement screw for 12 and 1/4" diameter
* 3/8" Across	Flats ** 5/16" HWH						•

Performance Data

	PULLOUT VALUES (average lbs. ultimate)										
Fast	ener				ç	Steel	Gauge	e			
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
10	3	124	208	266	299	499	708	967	1474	-	-
	2	156	243	283	375	605	848	1181	1856	3520	-
12	3	142	211	289	341	551	757	1063	1631	2998	-
12	4	-	-	-	-	-	697	986	1532	3485	3844
	5	-	-	-	-	-	-	-	1527	3701	3999
	1	208	329	428	562	800	1151	-	-	-	-
1/4	3	141	231	293	346	613	880	1145	1877	4550	-
	AB	235	365	496	597	702	926	1180	1716	3523	-
17	AB	225	261	350	442	553	752	1122	-	-	-

FASTENER VALUES						
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. Ibs.)			
10-16	1936	1400	61			
12-14	2778	2000	92			
12-24 T/4	3020	2100	100			
12-24 T/5	2020	2100	100			
1/4-14	4060	2600	150			
17-14	5300	3200	180			

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks[®]. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build up as needed.

<u> **Buildex**</u>

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SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

	SHEAR VALUES (average lbs. ultimate)								
Faste	ner	Steel Gauge (lapped)							
Dia.	Pt.	26	24	22	20	18	16	14	12
10	3	-	445	526	728	1266	1540	1552	-
	2	365	600	623	898	1370	1758	2138	-
12	3	-	-	-	769	1358	1620	1970	1986
12	4	-	-	-	-	-	-	-	2048
	5	-	-	-	-	-	-	-	2650
	1	511	849	885	1244	1765	-	-	
1/4	3	-	-	-	930	1442	2100	2584	2650-
	AB	422	482	669	889	1157	-	-	-
17	AB	459	745	989	958	1415	-	-	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Properly Seated Washers

		m	
Underdriven	Correctly Driven	Overdriven	-

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PRODUCT REPORT NO. 02708



SCOTS[®] Long Life Teks[®] Fasteners

The Original Buildex Scots 300 Stainless Steel Encapsulated

Head will never rust EVER!!!





Applications



- Panel over blanket insulation to steel frame.
- Roof curb to structural steel.
- Standing seam roof system endlaps.

Product Features

- For improved appearance and extra life an integral design controls the EPDM rubber washer.
- Combines 300 series stainless steel exterior with the strength of carbon steel.
- 300 series stainless most preferred for galvalume long life panels.
- Aximum sealing and corrosion protection.

Product Specifications

Diameter	
Thread Form	12-14
	12-24
	1/4-14
	17-14
Head Style	5/16" HWH (300 Series Stainless)
Washer Style	9/16" O.D. Integral
Drill Point	Teks 1
	Teks 2
	Teks 3
	Teks 5
	Туре АВ
Finish	
	Available with P ³ powder paint



- Stitch roof and wall sidelaps.
- #17 diameter replacement screw for #12 and 1/4 diameter fasteners.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
 - Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.

Head Style



Scots Head

19

SCOTS[®] LONG LIFE FASTENERS Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1165253	12-14 x 1"	HWH	#3	.036210	.310	2,500	Panel over blanket insulation to steel frame.
1167253	12-14 x 1-1/4"	HWH	#2	.036210	.560	2,500	Roof curb to structural steel.
1168253	12-14 x 1-1/2"	HWH	#2	.036210	.790	2,000	
1163000	12-24 x 2"	HWH	#5	.125500	1.000	1,500	
1387253	1/4-14 x 7/8"	HWH	#1	.018095	.320	2,500	
1175153	1/4-14 x 1-1/8"	HWH	#1	.018095	.395	2,500	Standing seam roof system endlaps.
1616000	1/4-14 x 1-1/4"	HWH	#3	.036210	.630	2,000	• Stitch roof and wall sidelaps. SSR endlaps.
1178253	1/4-14 x 3/4"	HWH	AB	.012048	.435	2,500	Replacement screw for #12 and 1/4
1180225	17-14 x 1"	HWH	AB	-	.686	1,500	diameter fasteners.

Performance Data

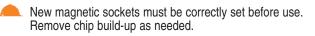
	PULLOUT VALUES (average lbs. ultimate)														
Fastener Steel Gauge															
Dia.	Pt.	26	26 24 22 20 18 16 14 12 3/16												
12	2	156	243	283	375	605	848	1181	1856	3520	-				
12	5	-	-	-	-	-	-	-	1527	3701	3999				
1/4	5	-	-	-	-	-	-	-	1507	3300	5059				
4/4	1	208	329	428	562	800	1151	-	-	-	-				
1/4	AB	235	365	496	597	702	926	1180	1690	3446	4212				
17	AB	225	261	350	442	553	752	1122	1716	3523	4250				

FASTENER VALUES											
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg_lbs_ult)	Torque (min. in. lbs.)								
12-14	2778	2000	92								
12-24	3188	2100	100								
1/4-14	4060	2600	150								
1/4-28	5577	3310	234								
17-14	5300	3200	180								

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks[®]. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.







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SHEET STEEL GAUGES										
Gauge No.	12	14	16	18	20	22	24	26		
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"		

	SHEAR VALUES (average lbs. ultimate)														
Fastener Steel Gauge (lapped)															
Dia.	Pt.	26													
12	2	365	600	623	898	1370	1758	2138	2202	-	-				
12	5	-	-	-	-	-	-	-	2700	2720	2762				
1/4	5	-	-	-	-	-	1597	2005	2350	2792	3310				
1/4	1	511	849	885	1244	1764	-	-	-	-	-				
	AB	422	482	669	889	1157	-	-	-	-	-				
17	AB	459	745	989	958	1415	-	-	-	-	-				

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



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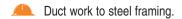


extra corrosion protection



Applications

Clips to structural steel or bar joist.



- Liner panels to structural steel or bar joist.
- Brick ties to steel framing.

Product Features

- Engineered for fast drilling and smooth tapping with less effort.
- 410 Stainless Steel for added corrosion protection.

Product Specifications

Diameter	#8, #10, #12, and 1/4"
Thread Form	8-18
	10-16
	12-14
	1/4-14
Head Style	#8: 5/16" HWH, #10: 5/16" HWH,
-	#12: 5/16" HWH, and 1/4": 3/8" HWH
Drill Point	Teks 2, Teks 3
Finish	Silver Climashield

- Accessories to structural steel or bar joist.
- HVAC, electrical accessories to steel framing.
- Longer length fasteners can be used in retrofit clip and sheet applications.
- Silver Climashield[®] finish for added protection compared to standard 410 Stainless Steel products.
- Point to thread design maximizes pullout performance and minimizes backout.





23

410 SS TEKS[®] Self-Drilling Fastener Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1897000 1830000 1831000 1834000 1835000 1837000 1842000	8-18 x 1/2" 10-16 x 3/4" 10-16 x 1" 12-14 x 3/4" 12-14 x 1" 12-14 x 1-1/2" 1/4-14 x 3/4"	HWH HWH HWH HWH HWH HWH	#2 #3 #3 #3 #3 #3 #3	.036100 .036175 .036175 .036210 .036210 .036210 .036210	0.205 0.325 0.575 0.270 0.520 0.980 0.150	10,000 5,000 5,000 5,000 2,500 2,000 2,500	 Metal deck, clips, lines or accessories to struc- tural steel or bar joist Longer fasteners can be used in retrofit clip retrofit clip
1843000	1/4-14 x 1"	HWH	#3	.036210	0.400	2,500	and sheet applications

Performance Data

	PULLOUT VALUES (average lbs. ultimate)													
Fastener Steel Gauge														
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16				
8	2	119	193	265	298	491	703	959	-	-				
10	3	124	208	266	299	499	708	967	1474	-				
12	3	131	196	258	312	452	692	1063	1631	2998				
1/4	3	141	231	293	346	613	880	1145	1858	4550				

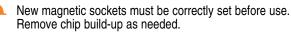
FASTENER VALUES											
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)								
8-18	1545	1000	42								
10-16	1936	1400	61								
12-14	2778	2000	92								
1/4-14	4060	2600	150								

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



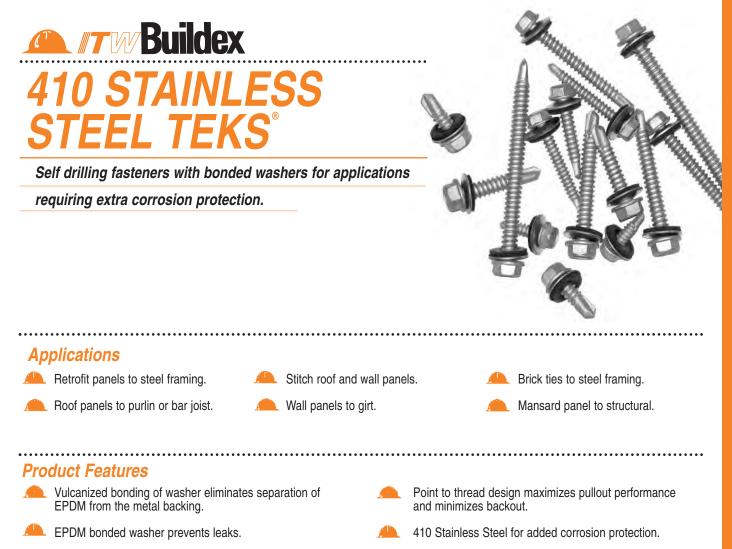
	SHEAR VALUES (average lbs. ultimate)													
Fast	Fastener Steel Gauge (lapped)													
Dia.	Pt.	26	26 24 22 20 18 16 14											
8	2	294	496	560	740	1060	-	-	-					
10	3	-	455	526	728	1266	1540	1552	-					
12	3	-	-	-	769	1358	1620	1970	1986					
1/4	3	-	-	-	930	1442	2100	2584	2650					

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



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Point has precise cutting edges to improve drill performance with less effort.



Hex Washer Head with Bonded Washer

Product Specifications

Diameter	#10, #12, and 1/4
Thread Form	10-16
	12-14
	1/4-14
Head Style	#10: 5/16" HWH, #12: 5/16" HWH, and
	1/4": 3/8" HWH
Drill Point	Teks 3
Washer Style	9/16" O.D. Bonded
	(8-18 Stainless Steel)
Finish	Silver Climashield®

Head Style

Corrosion resistant finish for added surface rust

protection.



410 SS TEKS[®] SELF DRILLING FASTENER WITH BONDED WASHER

Selector Guide

	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
	1850000	10-16 x 3/4"	HWH	#3	.036175	0.205	4,500	 Brick tie to steel framing
1	1848000	10-16 x 1-1/2"	HWH	#3	.036175	0.955	2,500	Managerd panel to steal framing
13	1853000	12-14 x 1"	HWH	#3	.036210	0.400	2,500	 Mansard panel to steel framing
	1851000	12-14 x 1-1/4"	HWH	#3	.036210	0.620	2,500	 Roof panel to purlin
tes .	1854000	12-14 x 1-1/2"	HWH	#3	.036210	0.850	2,000	
	1860000	12-14 x 2"	HWH	#3	.036210	1.330	1,500	 Wall panel to girt
13	1857000	1/4-14 x 1"	HWH	#3	.036210	0.280	2,500	 Stitch roof and wall panels
22	1861000	1/4-14 x 1-1/4"	HWH	#3	.036210	0.530	2,000	• Suitch roof and wall parters
	1862000	1/4-14 x 1-1/2"	HWH	#3	.036210	0.780	1,500	 Retrofit panels to structural
	1892000	1/4-14 x 3"	HWH	#3	.036210	2.280	500	

Performance Data

	PULLOUT VALUES (average lbs. ultimate)									
Fast	ener	Steel Gauge								
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16
8	2	119	193	265	298	491	703	959	-	-
10	3	124	208	266	299	499	708	967	1474	-
12	3	131	196	258	312	452	692	1063	1631	2998
1/4	3	141	231	293	346	613	880	1145	1858	4550

FASTENER VALUES							
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)				
8-18	1545	1000	42				
10-16	1936	1400	61				
12-14	2778	2000	92				
1/4-14	4060	2600	150				

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.



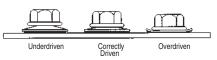
New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

	SHEAR VALUES (average lbs. ultimate)									
Fast	ener		Steel Gauge (lapped)							
Dia.	Pt.	26	24	22	20	18	16	14	12	
8	2	294	496	560	740	1060	-	-	-	
10	3	-	455	526	728	1266	1540	1552	-	
12	3	-	-	-	769	1358	1620	1970	1986	
1/4	3	-	-	-	930	1442	2100	2584	2650	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Properly Seated Washers





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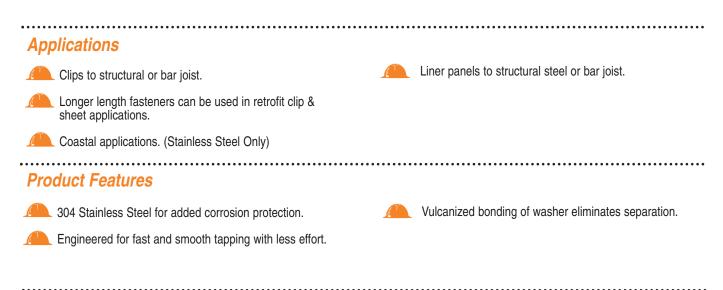


304 SS & CARBON STEEL TAPPERS

Self tapping fasteners for applications requiring extra

corrosion protection.





Product Specifications

Material	304 Stainless Steel or Carbon Steel
Diameter	#14
Thread Form	14-10
Head Style	3/8" AF HWH
Point	Туре А
Finish	Electro Zinc

Head Style



Hex Head with Bonded Washer

304 SS & CARBON TAPPERS



Selector Guide

Carbon Steel Electro Zinc Part Number	304 Series Electro Zinc Part Number	Description	Carbon Steel Box Qty.	304 SS Box Qty.
1874200	1863000	14 x 3/4" HWH W/ BD Type A Tappers	2,500	2,500
1875200	1864000	14 x 1" HWH W/ BD Type A Tappers	2,500	2,500
1877200	1866000	14 x 1-1/2" HWH W/ BD Type A Tappers	2,000	2,000
1879200	-	14 x 2" HWH W/ BD Type A Tappers	1,500	-

Performance Data

with Bonded PULLOUT VALUES (average lbs ultimate)									
Wa	Isher	Gauge	26	24	22	20	18	16	14
Fas	tener	Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075
14	Туре А	Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7
14	Туре А		191	252	336	371	545	694	884

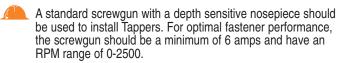
with Bonded PULLOUT VALUES (average lbs ultimed)				s ultima	te)				
Wa	Isher	Gauge	26	24	22	20	18	16	14
Fas	tener	Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075
14	Туре А	Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7
14	Туре А		595	827	1093	1341	1931	2229	2696

	Bonded Isher		SHEAR VALUES (average lbs ultimate)				
Fas	tener	Gauge	Gauge 26-14 24-14 22-14 20-14 18-14				
14	Pt	Drill Size	#7	#5	#2	#2	.234"
14	Туре А		534	704	863	1245	2120

304 SS FASTENER VALUES (average lbs ultimate)								
Fastener (dia-tpi)								
14-10	14-10 2684 2148 127							

CARBON STEEL FASTENER VALUES (average lbs ultimate)							
Fastener (dia-tpi)							
14-10 4060 2600 150							

Installation Guidelines



Adjust the screwgun nosepiece to properly seat the fastener.

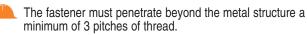


New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



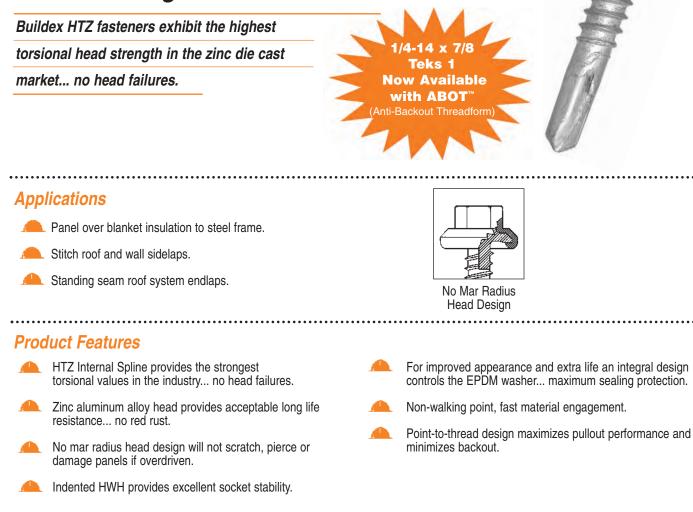
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com The fastener is fully seated when the head is flush with the work surface.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.



Buildex

HTZ[™] High Torque Zinc Die-Cast Long Life Metal Building Teks[®] Fasteners



Product Specifications

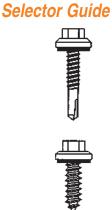
Diameter	#12, 1/4
Thread Form	12-14, 1/4-14
Point Type	Teks 1, Teks 2, Type AB
Finish	Climaseal®
	Available with P ³ powder paint

Head Style



5/16 HWH Zinc-Aluminum Alloy with Integral Washer Design

HTZ" High Torque Zinc Die Cast Long Life Teks' Fasteners



Number	Description	Head Style	Point	Drill & Tap Capacity	Max. Material Attachment
1721053	1/4-14 x 7/8"	HTZ	#1	.024095	.320
1727053	12-14 x 1	HTZ	#2	.024095	.310
1725053	12-14 x 1-1/4"	HTZ	#2	.024095	.560
1729053	12-14 x 1-1/2"	HTZ	#2	.036210	.790
1757053	12-14 x 2"	HTZ	#2	.036210	1.40
1723053	1/4-14 x 1-1/4"	HTZ	#2	.036210	.630
1736054	1/4-14 x 1"	HTZ	AB	.012048	.685
1778053	1/4-14 x 1-1/2"	HTZ	AB	.012048	1.180

Performance Data

	PULLOUT VALUES (average lbs. ultimate)												
Fast	tener		Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4		
12	2	156	243	283	375	605	848	1181	1856	3520	-		
	1	208	329	428	562	800	1151	-	-	-	-		
1/4	2	141	231	293	346	613	830	1145	1858	4550	-		
	AB	235	365	496	597	702	926	1180	1690	3446	4212		

SHEET STEEL GAUGES									
Gauge No. 12 14 16 18 20 22 24 26									
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

Note: Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application.

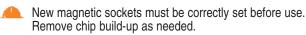
The values listed are ultimate averages acheived under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



	SHEAR VALUES (average lbs. ultimate)												
Fast	tener		Steel Gauge (lapped)										
Dia.	Pt.	26	24	22	20	18	16	14	12				
12	2	365	600	623	898	1370	1758	2138	2202				
	1	511	849	885	1244	1764	-	-	-				
1/4	2	-	-	-	930	1442	2100	2584	2650				
	AB	422	482	669	889	1157	-	-	-				

	FASTENER VALUES									
Fastener Tensile Shear Torque (dia-tpi) (lbs. min.) (avg.lbs.ult.) (min.in.lbs.)										
12-14	2778	2000	92							
1/4-14	4060	2600	150							

- The fastener is fully seated when the head is flush with the work surface.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



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TEKS[®]

Exterior Rigid Insulation Fasteners

The original self-drilling fasteners designed specifically

for rigid insulation.



Applications

Roof and wall panel over rigid insulation to steel framing.

Product Features

- Unique rider section stops panel jacking, point burnout and breakage.
- High thread under the head prevents panel stripout.
- Improved in place aesthetics.
- Available in Scots® and Maxiseal® headstyles.
- Aaximum pullover performance.
- Excellent driving stability.
- A Seals when driven at an angle.

Product Specifications

Diameter	#12
Thread Form	12-14 with rider section
Head Style	5/16" HWH Maxiseal
	5/16" HWH Scots 300 Series
	Stainless
Washer Style	9/16" O.D. Integral System
Drill Point	Teks 3
Finish	Climaseal
	Available with P ³ powder paint

Roof panel over spacer block and insulation to eave purlin.

- Fastens the broadest range of insulation thickness.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

Head Styles





Maxiseal Head Scots Head



TEKS[®] Exterior Rigid Insulation Fasteners

Selector Guide

Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Insulation Range	Box Qty	Application
Maxisea	8						
1034000	12-14 x 1-7/8"	HWH	#3	.036210	3/4" to 1"	1,500	
1036000	12-14 x 2-3/8"	HWH	#3	.036210	1-1/8" to 1-1/2"	1,000	• Roof and wall panel over rigid
1038000	12-14 x 3-1/4"	HWH	#3	.036210	1-5/8" to 2-3/8"	750	insulation to steel framing.
1040000	12-14 x 4"	HWH	#3	.036210	2-1/8" to 3"	500	
Scots®							
1169200	12-14 x 1-7/8"	HWH	#3	.036210	3/4" to 1"	1,500	Roof panel over spacer block
1170200	12-14 x 2-3/8"	HWH	#3	.036210	1-1/8" to 1-1/2"	1,000	and insulation to eave purlin.
1171200	12-14 x 3-1/4"	HWH	#3	.036210	1-5/8" to 2-3/8"	750	
1172200	12-14 x 4"	HWH	#3	.036210	2-1/8" to 3"	500	

Performance Data

	PULLOUT VALUES (average lbs. ultimate)											
Fast	ener	Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16		
12	3	142	211	289	341	551	757	1063	1631	2998		

FASTENER VALUES								
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. Ibs.)					
12-14	2778	2000	90					

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
 - New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.

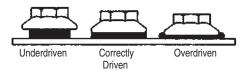
SHEET STEEL GAUGES									
Gauge No. 12 14 16 18 20 22 24 26									
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

	SHEAR VALUES (average lbs. ultimate)											
Fast	ener	Steel Gauge (lapped)										
Dia.	Pt.	26	24 22 20 18 16 14					14	12			
12	3	-	769 1358 1620 1970 1986									

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Properly Seated Washers





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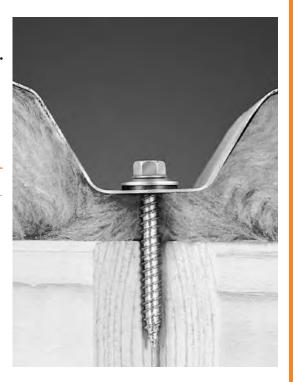
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TRUGRIP[™] Metal-to-Wood Fasteners

The preferred fastener by the leading post frame builders and

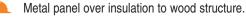
manufacturers.



Applications

A Me

Metal roof and wall panel to wood structure.



Product Features

- Non-walking sharp point for fast material engagement.
- EPDM bonded washer prevents leaks.
- Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.

- Stitch metal roof and wall panel.
- A High ha
- High hat HWH for driving stability.
- Clima resist

Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

Product Specifications

Material	Case hardened carbon steel
Diameter	#9, #10, #12, #14
Thread Form	9-15
	12-14
	10-16 Hi-Lo
	14-10
Head Style	1/4" HWH, 5/16" HWH
Washer Style	Galvanized (G-90)
Drill Point	#12, #9 Sharp
	#10 A.P.T. (Anti-Pigtail Technology)
	#14 Type 17
Finish	
	Available with P^3 powder paint

Head Styles







Hex Washer Head with Bonded Washer

TRUGRIP" METAL-TO-WOOD FASTENERS Selector Guide

Hannand Allian Anna Anna

Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Applications
1271000 1272000 1273000 1275000 1276000 1558000	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2" 9-15 x 2-1/2" 9-15 x 3" 14-10 x 1-1/2"	HWH HWH HWH HWH 5/16" AF HWH	Sharp Sharp Sharp Sharp Sharp Type 17	.012048 .012048 .012048 .012048 .012048 .012048	0250 0750 .500-1.250 1.000-1.750 1.500-2.250 .445	7,000 4,000 3,000 1,500 1,500 3,000	 Metal wall panel to wood structure Metal panel over insulation to wood
1277000	12-14 x 3/4" onded Washer	HWH	Sharp	.012048		4,000	Stitching of metal wall panel
1262053 1264053 1267053 1268053 1269053 1801053 1802053 1802053 1803053 1804053 1805053 1525053 1526053	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2" 9-15 x 2-1/2" 9-15 x 3" 10-16 x 1" 10-16 x 1-1/2" 10-16 x 2" 10-16 x 2-1/2" 10-16 x 3" 14-10 x 1" 14-10 x 1-1/2"	HWH HWH HWH HWH HWH HWH HWH HWH 5/16" AF HWH 5/16" AF HWH	Sharp Sharp Sharp Sharp A.P.T. A.P.T. A.P.T. A.P.T. A.P.T. Type 17 Type 17	.012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048	0250 0750 .500-1.250 0250 1.500-2.250 0250 0750 .012048 1.000-1.750 1.500-2.250 0445 0750	4,000 2,500 1,500 1,500 2,500 2,500 2,500 1,500 1,500 2,500 2,000	 Metal roof and wall panel to wood Metal panel over insulation to wood
1270053	12-14 x 3/4" D. Bonded Washer	*HWH	Sharp	.012048		4,000	Stitching of metal roof and wall pan

Performance Data for #10 Diameter

PULLOUT VALUES IN STEEL (average lbs. ultimate)						
Fastener		Steel Gauge				
Dia.	26	24	22	20	18	
9	171	252	329	401	634	
12	199	271	360	426	656	
10	151	238	291	359	478	

PULLO	PULLOUT VALUES IN WOOD (average lbs. ultimate)					
Fastener		Embedment in 2" x 4"				
Dia.	1/2"	3/4''	1"	1-1/4"	1-1/2"	
9	198	328	571	728	872	
12	210	335	-	-	-	
10	256	710	753	1121	1358	

	FASTENER VALUES					
Fasten	er	Tensile	Shear	Torque		
(dia-tp	oi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)		
9-15		1800	1200	50		L
12-14	1	2778	2000	92		
10-16	6	1927	1200	71		

PULLOVER VALUES (average lbs. ultimate)						
F	astener		Ste	el Gau	ige	
Dia.		26	24	22	20	18
9	Unwashered	465	623	815	1049	1549
9	Washered	515	674	875	1100	1627
12	Unwashered	527	699	863	912	1185
12	Washered	587	744	915	993	1246
10	Washered	548	932	1122	1444	1894

SHEET STEEL GAUGES				
Gauge No.	Decimal Equivalent			
18	.048"			
20	.036"			
22	.030"			
24	.024"			
26	.018"			
28	.015"			
30	.012"			

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install TruGrip™. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Properly Seated Washers



TruGrip[™] and Climaseal[®] are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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SCOTS TRUGRIP[™] **HTZ TRUGRIP**[™] Long Life Post Frame Fasteners



Applications

Metal roof and wall panel to wood structure.

Metal panel over insulation to wood structure.

Product Features

- Integral washer head design seals even when driven at an angle.
- 300 series stainless head most preferred for galvalume long life panels.
- #10 Hi-Lo thread has 30% greater pullout than #9 in wood.

- Stitch metal roof and wall panel.
- Climaseal[®] long life finish resists corrosive elements in wood.
- A.P.T. point for fast cutting, easier tapping, and pigtail reducing.
- High-hat HWH for driving stability.

Product Specifications

Material	Case hardened carbon steel
Diameter	#10 and #12
Thread Form	10-16 Hi-Lo and 12-14
Head Style	1/4" Across Flats HWH
	(300 Series Stainless)
Washer Style	7/16" O.D. Integral Head with
	EPDM Washer
Drill Point	#10: A.P.T. (Anti-Pigtail Technology)
	#12: Sharp
Finish	Climaseal®
	Available with P ³ powder paint

Head Style



Scots Head



HTZ Head

SCOTS[®] TRUGRIP[™]LONG LIFE POST FRAME FASTENERS

Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Common Applications
1951053	10-16 x 1"	HWH	A.P.T.	.012048	0250	2,500	Metal roof and wall panel to
1953053	10-16 x 1-1/2"	HWH	A.P.T.	.012048	0750	2,500	wood structure
1955053	10-16 x 2"	HWH	A.P.T.	.012048	.500-1.250	1,000	Metal panel over insulation to
1957053	10-16 x 2-1/2"	HWH	A.P.T.	.012048	1.000-1.750	1,000	wood structure
1691053	12-14 x 3/4"	HWH	Sharp	.012048		4,000	Stitching of metal roof and wall panel
1937053	10-16 X 1-1/2"	HTZ	A.P.T.	.012048	0750	2,000	

Performance Data

PULLOUT VALUES IN STEEL (average lbs. ultimate)						
Fastener		Steel Gauge				
Dia.	26	24	22	20	18	
10	151	238	291	359	478	
12	199	271	360	426	656	

FASTENER VALUES				
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)	
10	1927	1200	71	
12	2778	2000	92	

PULLOVER VALUES (average lbs. ultimate)

24

932

744

26

548

587

Steel Gauge

22

1122

915

20

1444

993

18

1894

-

	SHEET STEEL GAUGES			
Gauge No.	Decimal Equivalent			
18	.048"			
20	.036"			
22	.030"			
24	.024"			
26	.018"			
28	.015"			
30	.012"			

PULLOUT VALUES IN WOOD (average lbs. ultimate)						
Fastener	E	Embedment in 2" x 4" (SYP)				
Dia.	1/2"	3/4''	1"	1-1/4"	1-1/2"	
10	256	710	753	1121	1358	
12	210	335	-	-	-	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Fastener

Washered

Washered

Dia.

10

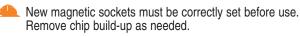
12

Installation Guidelines

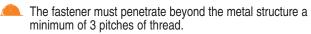
A standard screwgun with a depth sensitive nosepiece should be used to install Scots TruGrip. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.



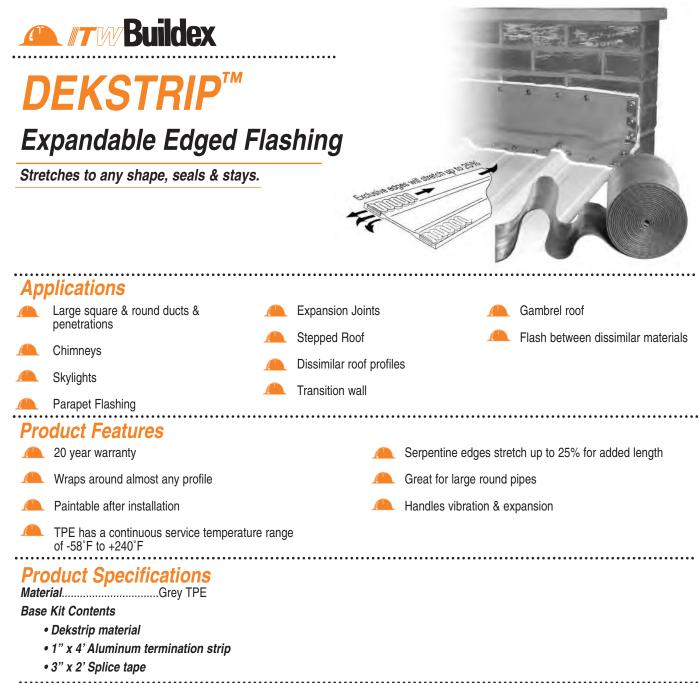
Overdriving may result in torsional failure of the fastener or stripout of the substrate.



Properly Seated Washers



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Selector Guide

Base Kit Part Number	Description	Weight	Fasteners Needed (1-1/2" o.c.)
4157910	7" x 75'	26 lb.	1200
4155910	9" x 75'	31 lb.	1200
4156910	12" x 75'	38 lb.	1200
4171910	18" x 50'	30 lb.	800

Accessories for Dekstrip

Part #	Description	Used On
1175153	1/4-14 x 1-1/8" Scots® T/1	Metal roof and wall
4172910	.040 x 1" x 4' Aluminum Termination Strip	Terminating/joining ends of Dekstrip
4040910	Sikaflex 201 Polyurethane Sealant	Sealing edges on all surfaces
4178910	3" x 2' Splice tape	

PRODUCT REPORT NO. 040701

DEKSTRIP[™] EXPANDABLE EDGE FLASHING Installation Guidelines

Basic Installation



1. Snap a chalk line to provide a guide for applying sealant.



 Apply a continuous bead of sealant along chalk line.



 Position top edge of Dekstrip over seal bead and install Buildex fasteners at 1-1/2" maximum intervals on top edge. Repeat steps 1, 2, and 3 for the bottom edge.



 Apply additional sealant to both fastened edges for maximum weather-tight sealing.

Splicing

Materials Needed:

- Leather Gloves
- Heat Gun
- 3" x 2' splice tape
- Shears or scissors



1. Apply splice tape to Dekstrip.



 Position second Dekstrip over tape & press in place.



3. Apply heat and press firmly to seal edges.

Detailed Instructions

1. Cut splice tape (supplied in Dekstrip carton) to the width needed and remove clear film from one side of the tape. Lining up the edges, press the tape firmly onto the Dekstrip to remove air pockets.

2. Remove remaining film from tape. Apply second piece of Dekstrip over tape and press firmly.

3. Apply heat over spliced area for 1-2 minutes while applying firm pressure over entire spliced area to ensure adhesion.

4. Turn material over and repeat step 3.

Joining ends around round pipes



1. Cut splice tape to length, remove film from one side and apply to Dekstrip.



2. Remove film from top of splice tape.



Overlap top piece of Dekstrip and press onto tape.

3.



 Fold termination strip in half, cut to width, and slide over spliced area.



 Fasten through top of termination strip, Dekstrip, and back of strip with Scots^o fasteners or rivets.



Apply sealant to all seams.



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DEKTITE[®] AND RETROFIT DEKTITE[®] Pipe Flashings

The original flexible pipe flashing system with a 20 year warranty.



Applications

Plumbing, Heating, Air Conditioning, Electrical and Exhaust Vents.

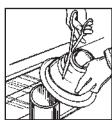
Product Features

- Made of long life, flexible, weatherproof gray EPDM rubber or red silicone.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- EPDM and silicone will not crack or break.
- Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 18" diameter pipes.

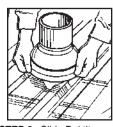
Product Specifications

- Pipe Diameter Ranges......1/4" to 18" Dektite
 - 3/4" to 10" Retrofit Dektite 1/4" to 18" - Silicone

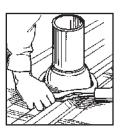
Dektite Installation Guidelines



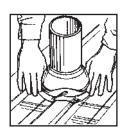
STEP 1: Cut Dektite at appropriate pipe diameter marking.



STEP 2: Slide Dektite flashing down over pipe.



STEP 3: Apply sealant on underside of flexible aluminum base.



One piece construction is easy to install.

Proven resistance to ozone and ultra-violet light.

Materials.....EPDM - Standard and Retrofit

complete flexibility.

-65°F to +250°F.

of -40°F to +350°F.

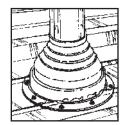
Pleated cone adjusts to any roof pitch and allows for

EPDM has a continuous service temperature range of

Silicone has a continuous service temperature range

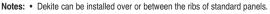
Silicone - High Temperature

STEP 4: Press Dektite base into contours of panel configuration.



STEP 5: Fasten Dektite to surface with Buildex Scots[®] self-drilling fasteners. Apply additional sealant around base if desired.

Product Report No. 02714



- DO NOT install over SSR or architectural panel seams.
- Generally no sealant is required where the Dektite collar provides a compression fit around the pipe. However, some metal
 pipes and flues include a seam which may require a local application of sealant at the point where the Dektite collar
 crosses the seam.

DEKTITE[®] & RETROFIT DEKTITE[®] PIPE FLASHINGS Product Report No. 02714 Selector Guide

Dektite Flashing Guide							
Part Number	Description	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Quantity		
4001910	Mini	1/4"-1-1/8"	3-1/2"	1-3/4"	20		
4003910	1	1/4"-2"	4-3/4"	3"	10		
4004910	2	1-3/4"-3-1/4"	6-1/4"	4"	10		
4009910 4035910	3 #3 Silicone	1/4"-5"	7-3/4"	4"	10		
4011910	4	3"-6"	9-1/4"	5"	10		
4016910 4036910	5 #5 Silicone	4"-7"	10-3/4"	5"	5		
4018910	6	5"-9"	12-1/2"	6"	5		
4020910	7	6"-11"	14-1/2"	6"	5		
4025910 4038910	8 #8 Silicone	7"-13"	16-1/2"	6"	5		
4028910 4039910	9 #9 Silicone	10"-18"	25-3/8"	8"	2		
Part Number		Descriptio	on	Box	Qty		
1175153	1/4	1-14 x 1-1/8" Sc	ots Teks1	2,50	0		





Standard Dektite

Retrofit Dektite **Retrofit Dektite Selector Guide**

Part Number	Dektite Size Number	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Qty	
4029910	801	3/4"-2-3/4"	6-3/10"	3-1/2"	10	
4030910	802	2"-7-1/4"	10-3/4"	5-3/5"	5	
4031910	803	3-1/4"-10"	14-1/2"	5-4/5"	5	
Diverter Dektite Selector Guide						
4000910	Diverte	r Dektite			1	

4040910 24 Chemseco Sealant

Note: When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommmodate the same pipe diameter.

Performance Data

ASTM Method	Test Description	Specification	Test Results	ASTM Method	Test Description	Specification	Test Results
D412	Tensile Strength (min. psi rating)	1450 psi min.	1537 psi	D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed
D412	Ultimate Elongation (%)	350 min.	535				
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed	D624	Tear Resistance Die C (min.) per inch of width min.	125 pounds per inch of width	130 pounds
D673	Heat Aging - 70 hrs. at 212°F • Change in Hardness (points)	± 15 max.	+8				
	Change in Tensile Strength (%)	± 30 max.	-4.7	U.L. 94	Flame Resistance	U.L. 94 H.B.	Passed
	Change in Elongation (%)	± 50 max.	-26				

Retrofit Dektite Installation Guidelines



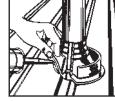
STEP 1: Begin cutting opposite of the mechanical locking joiner. Cut through the joiner with tin snips.



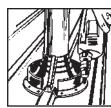
STEP 2: Wrap Retrofit Dektite around the pipe. Engage the top section of the joiner first, then proceed down until joiner is completely engaged.



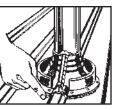
STEP 3: Crimp joiner tightly, starting at the top by squeezing joiner "fingers" with pliers.



STEP 4: Apply sealant to the underside of the ribbed Dektite to the panel with aluminum base. Press Retrofit Dektite against contours of the panel configuration.



STEP 5: Attach Retrofit SCOTS[®] self-drilling screws. Screws should be mechanical locking joiner spaced as necessary to avoid gaps between the base and the panel.



STEP 6: Apply additional sealant around the top of the Dektite, near the seam.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.



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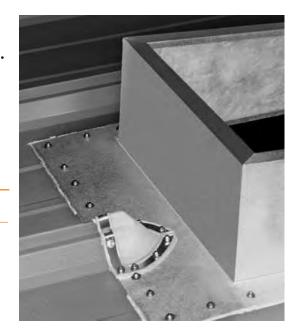
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PRODUCT REPORT NO. 02715

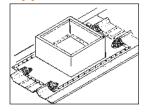


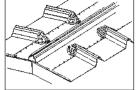
DEK-CAP[™] Standing Seam Roof End Cap Flashing

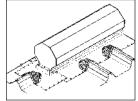
The only universal end cap flashing!!



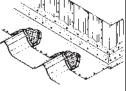
Applications











Product Features

- Universal design allows use on left and right handed seams.
- Flexible, corrosion resistant aluminum base conforms to the majority of standing seam roof panels.
- Pre-formed panel profile shape is designed to reduce installation time.
- Fastening locations are clearly indicated for accurate installation.
- Dual underside ridges provide maximum sealing protection.

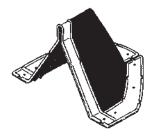
- Thermal elastomer material provides excellent resistance to ozone, ultra-violet light and extreme temperatures.
- Thermal elastomer has a continuous temperature of -40°F to +250°F.
- Expansion notch provides added installation flexibility.
- Interior panel stop ensures correct installation position.

Product Specifications

Material	Thermal Elastomer
Width	7-1/4"
Length	5-3/4"
Height	3-5/16"
Color	Gray

DEK-CAP[™] STANDING SEAM ROOF END CAP FLASHING

Selector Guide



Part Number	Description	Applications	Box Quantity
4146910	Dek-Cap	Metal Curbs, Skylights, Ridge Applications, Jobsite Retrofit	10

Performance Data

ASTM Method	Test Description	Test Specification	Results
D412	Tensile Strength (min. psi rating)	1450 psi min.	1500 PSI
D412	Ultimate Elongation (%)	350 min.	450
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed
D573	Heat Aging - 70 hrs. at +212°F •Change in Hardness (points) •Change in Tensile Strength (%) •Change in Elongation (%)	± 15 max. ± 30 max. ± 50 max.	+3 +2 -3

ASTM Method	Test Description Test Specification		Results
D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed
D624	Tear Resistance Die C (min.)	125 pounds per inch of width min.	Passed

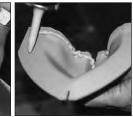
Installation Guidelines



STEP 1: Bend top so that both sides are parallel to metal roof.



STEP 2: Press Dek-Cap edges into contours of panel configuration.



STEP 3: Remove and apply sealant on underside of flexible aluminum edging.



STEP 4: Slide Dek-Cap flashing over panel profile.



STEP 5: Follow indicated fastening pattern to attach Dek-Cap to surface with Buildex Scots^o self-drilling fasteners.



STEP 6: Apply additional sealant around base if desired.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.

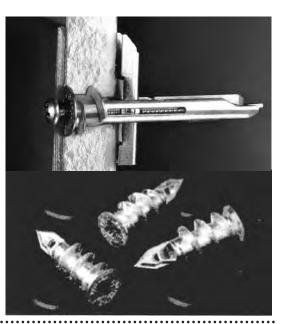


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E-Z Ancor[®] Self-Drilling Drywall Anchors

The Original! Fast and easy self-drilling anchors. E-Z Zinc[™], E-Z Stud Solver[™], E-Z Mini[™], E-Z Lite[™], E-Z Plastic Plus[™], Twist-N-Lock[™], and E-Z Toggle[™]



Applications **Electrical Fixtures** Plaques and Awards Smoke Detectors **Closet Organizers** Clocks Thermostats **HVAC** Fixtures Coat Racks **Kitchen Accessories Plumbing Fixtures** Curtain Rods Doorbells Bathroom Accessories **Telecommunications Equipment** Signs Shelving and Supports **Bulletin Boards** Chalk Boards Mirrors Control Systems **Remote Control Boxes Picture Frames Decorative Wall Hangings** Brackets Office Material Holders **Product Features** No hole preparation necessary; pre-drills own Available in corrosion resistant, non-conductive small precise hole in gypsum wallboard. white nylon. Replaces plastic plugs and toggles. Can be easily backed-out. Deep thread design provides strong engagement Low profile head. in 3/8", 1/2" and 5/8" gypsum wallboard. Single point designs for clean cutting installation. Installs quickly and easily with a phillips screwdriver or square drive bit. Stud Solver - attachments through gypsum and wood! Works in double drywall applications, too! - #8 diameter 1-1/4" screws included Full range of anchors to cover all wall fastening applications. - Bulk packaging only **Product Specifications**

 PRODUCT REPORT NO. 0272

E-Z PRODUCTS Self-Drilling Drywall Anchors

Selector Guide								
		Anchor Description	Anchor Material	Part Number	Quantity	Maximum Fixture Thickness	Accommodates Sheet Metal Screw Size	
Light Duty	E-Z Lite"		White Nylon	5006902 5006900	10 – 100 ct boxes Bulk - 10,000 Anchors	3/4"	#6	
Light	E-Z Mini*		Zinc	5033902 5033900			#6, #7, or #8	
	Stud Solver"		Zinc	5052900	Bulk Only - 1,500 Anchors & Screws	3/4"	Use only #8 with screw provided	
Duty	E-Z Zinc"		Zinc	5000902 5000900	10 – 100 ct boxes Bulk - 1,500 Anchors	3/4"	#6, #7, or #8	
Medium Duty	E-Z Plastic Plus"		White Nylon	5035902 5035900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	#6, #7, or #8	
	Twist-N- Lock"		White Nylon	5061902 5061900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	Refer to sizes on back inside cover	
Duty	Duty Duty			5014901 5014900	50 ct – 50 #8 x 2-1/8" Pan SMS Bulk - 500 Anchors & Screws	4 /01		
Heavy Duty	E-Z Tog		Zinc	5017901 5017900	50 ct – 50 #8 x 2-1/8" Large Washer Face SMS Bulk - 500 Anchors & Screws	1/2"	#8	

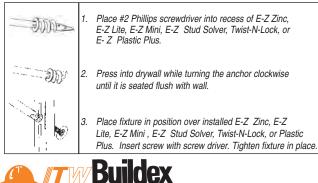
Performance Data

These performance values are averages obtained under laboratory conditions. Note that these values will change depending on age, moisture content and surface treatment of the drywall (gypsum) material. Appropriate safety factors should be applied to these values for design purposes.

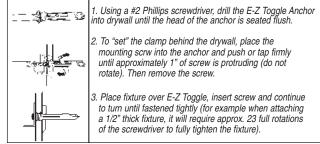
	ł	HOLDING WEIGH	Г
DRYWALL THICKNESS	3/8''	1/2"	5/8''
Light Duty Plastic	25 lbs.	30 lbs.	40 lbs.
Light Duty Zinc	30 lbs.	40 lbs.	50 lbs.
Medium Duty	40 lbs.	50 lbs.	75 lbs.
Twist-N-Lock	65 lbs.	75 lbs.	80 lbs.
Heavy Duty	70 lbs.	85 lbs.	150 lbs.

Installation Guidelines

Light Duty & Medium Duty E-Z Ancors



Heavy Duty E-Z Toggle



E-Z Ancor®, E-Z Stud Solver[™], E-Z Lite[™], E-Z Mini[™], E-Z Plastic Plus[™], Twist-N-Lock[™], and E-Z Toggle[™] are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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ROCK-ONTM Cement Board Fasteners

Centent Doard Fasteners

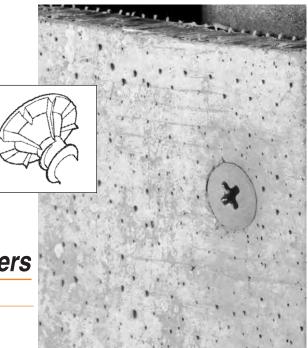
High performance rib design is still the best!!!

BACKER-ON

Fiber Cement Backerboard Fasteners

Recognized for use with HARDIEBACKER® cement

backerboard.

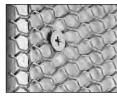


Applications



Cement-type boards or any dense sheathings to steel or wood studs.

Product Features



Wire lath to steel or wood studs.



Plywood to steel or wood studs.



Hardie Fiber Cement Backerboard.

Rock-On

Rib design under head countersinks into dense material while preventing stripouts.

- Two point types for steel and wood applications.
- Larger head diameter increases board surface contact for greater pullover resistance.
 - Rock-On is recommended for ACQ treated wood.

Backer-On

- Gimlet points starts easily no predrilling.
- Serrated thread design provides reduced installation torque and superior holding power.
- Rib design under head countersinks into dense material while preventing stripouts.
 - #2 square drive prevents bit from slipping.

Product Specifications

Rock-On Diameter.......#8; #9 Thread Form......8-18; 9-15 Hi-Lo® Drill Point......#8 Type S-12®; #9 Type "S" Head Style.....Wafer Head with countersinking ribs Finish......Climacoat®

Backer-On

Diameter	#10
Thread Form	10-10 Serrated
Drill Point	Gimlet
Head Style	Wafer Head with countersinking ribs
Finish	Long life epoxy topcoat/zinc plating.

CEMENT BOARD FASTENERS

Selector Guide



Part Number	Length	Material Attachment Range	Box Qty	Applications		
Hi-Lo [®] Rock-O	'n			Cement Board to wood or		
2151500*	9 x 1-1/4"	Up to 3/4" Material Thickness to Wood; 3/8" - 1" Material Thickness to Steel	5,000	light gauge steel 26-20 gauge		
2153500*	9 x 1-5/8"	Up to 1-1/8" Material Thickness to Wood; 3/8" - 1-3/8" Material Thickness to Steel	4,000	Cement Board to Steel		
2155500 9 x 2-1/4"		Up to 1-3/4" Material Thickness to Wood; 2,000 1" to 1-7/8" Material Thickness to Steel		Studs 20-12 Gauge		
S-12° Rock-On				Backer Board		
2156500* 2159500* 2139500	8 x 1-1/4" 8 x 1-5/8" 8 x 2-1/4"	3/8" to 3/4" Material Thickness 3/8" to 1-1/4" Material Thickness 1" to 1-7/8" Material Thickness	5,000 4,000 2,000			
Backer-On [™]						
2406000	10 x 1-1/4"	Up to 3/4" Material Thickness to Wood;	5,000			

*Fully Threaded

Performance Data

	PULLOUT VALUES IN STEEL (GAUGES)									
	26	24	22	20	18	16	14	12		
S-12	120	191	239	285	470	663	910	1424		
Hi-Lo	163	242	314	370	-	-	-	-		
Backer-On	271	371	457	615	-	-	-	-		

WOOD (EMBEDMENT) #2 SPF 2 x 4							
	1/2"	3/4"	1"	1-1/4"			
Hi-Lo	223	312	555	676			
Backer-On	-	436	780	-			

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install cement board fasteners. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Worn or damaged bit tips should be replaced.

SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

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- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



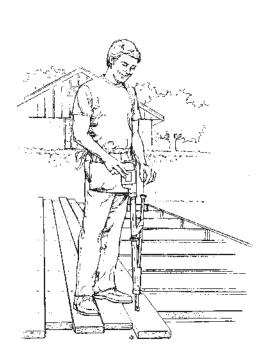
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Rock-On[™], Backer-on[™], Climacoat[®], Hi-Lo[®] and S-12[®] are trademarks of ITW Buildex and Illinois Tool Works Inc. Hardiebacker[®] is a registered trademark owned by James Hardie Research Pty Limited.



DEC-KING[®] Exterior Wood Screws

Corrosion resistant fasteners for exterior wood

applications







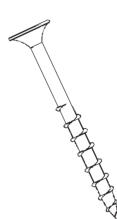
Product Specifications

Diameter......#6, #7, #8, and #10 *Thread Form*......6-10, 7-9, 8-9, 10-8 *Head Style*......#2 Phillips, #2 Phillips Square Drive *Drill Point*......Gimlet *Finish*......Climacoat

Pullout strength is superior over nails.

DEC-KING Exterior Wood Screws Selector Guide

Product Report No. 02723



Description	Part N #2 Square Drive		Applications
6 x1-1/4"		2176500	1" x 4" or 1" x 6" Base Trim; Lattice
6 x 1-5/8"	2178500	2136500	1" x 4" or 1' x 6" Base Trim; Ballisters; Lattice
7 x 2"	2179500	2138500	5/4" x 4" or 5/4" x 6" Radius Edged Decking; 1" x 4" or 1" x 6" Base Trim; Ballisters; Lattice
8 x 2-1/2"	2180500	2140500	5/4" x 4" or 5/4" x 6" Radius Edged Decking 2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
8 x 3"	2181500	2141500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
10 x 3-1/2"	2182500	2142500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim

#2 Square Drive



#2 Phillips

Performance Data

PULLOUT VALUES (average pounds ultimate) Embedment 2" x 4" Stud Grade S.Y. Pine							
Description	1/2''	3/4"	1"	1-1/4''			
6 x 1-1/4"	182	329	422	_			
6 x 1-5/8"	182	329	422	620			
7 x 2"	189	318	440	630			
8 x 2-1/2"	186	290	502	630			
8 x 3"	186	290	502	645			
10 x 3-1/2"	241	386	522	721			

Note: The values listed are ultimate averages achieved under laboratory conditions. An appropriate safety factor should be applied in these values to achieve a design value.



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GRID-MATE Mechanical Fasteners

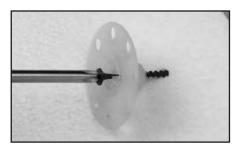
The original mechanical fastening system for Polymer Modified

(PM) and Modified PB EIFS.

GRID-MATE PB Mechanical Fasteners

The ultimate fastening system for all Polymer Based (PB)

Barrier and Water Managed EIFS.



Applications

Grid-Mate All Polymer Modified (PM) Systems.

- 🔔 Modified Stucco Systems.
- Expanded lath over rigid insulation.
- Fabric and wire mesh over rigid insulation.
- Attaching rigid insulation to wood, steel, masonry, or concrete.

Product Features

Grid-Mate

- Low profile design seats flush.
- "Keying Window" provides a strong bond with all coatings.
- Climacoat® and Climaseal® fasteners.
- Available with stem for time saving pre-spotting of the plate.

Product Specifications Grid-Mate

Diameter	1-3/4" Plate	!
	1-3/4" Plate	with stem
Material	White polyp	ropylene
	D	D NI. 044700

Part No. 2115900 Part No. 2117900

Grid-Mate PB Attaching expanded polystyrene insulation to all substrates for all Polymer Based (PB) Exterior Insulated Finish Systems (EIFS).

Attaching dense blanket or rigid insulation for parking garages, fireproofing, foundation walls, and soundproofing.

Grid-Mate PB

- Closure fingers keep coating out of contact with fastener head - no sink marks or bleed throughs.
- 2" diameter resists and distributes wind loads for a secure system.
- Climacoat and Climaseal fasteners.

Grid-Mate PB

Diameter......2" Round Material......White polypropylene



Part No. 2189900

GRID-MATE[™]and **GRIDMATE PB**[™]

Gridmate Washers

Part Number	Description	Carton Quantity	Carton Weight
2115900	Grid-Mate	1000	4.5 lbs.
2117900	Grid-Mate with Stem	1000	5.0 lbs.



Gridmate PB Washer

Part	Description	Carton	Carton
Number		Quantity	Weight
2189900	Grid-Mate PB W	asher 1000	11 lbs.

Fasteners

For use with	Wood/Light Me		lumber	Steel Framing For use with steel framing from 20 gauge - 12 gauge.				
For use with plywood, OSB, dimensional lumber and light gauge metal (26 gauge - 20 gauge).						TE gaago.		
Part		Carton	Carton			Carton	Carton	
Number	Description	Qty.	Wgt.	Number	Description	Qty.	Wgt.	
2311500	7 x 1-5/8"	5000	23	2321500	6 x 1-5/8"	5000	25	
2312500	8 x 2"	3500	28	2318500	6 x 2"	3500	28	
2313500	8 x 2-1/2"	2500	21	2319500	8 x 2-5/8"	2500	26	
2314500	8 x 3"	2000	20	2320500	8 x 3"	2000	24	
2315500	8 x 4"	1000	12	2322500	10 x 4"	1000	21	
2316500	10 x 5"	500	23	2323500	10 x 5"	500	13	
2317500	10 x 6"	1000	27					

Performance Data Pullout Values (Average lbs. ultimate)

STEEL APPLICATIONS								
Sheet Steel Gauges								
Fastener	26	24	22	20	18	16	14	12
Wood/Light Metal (Hi-Lo®)	129	178	244	277	-	-	-	-
Steel (S-12®)	-	-	-	296	471	679	847	1225

WOOD APPLICATIONS								
Fastener	Plywood			OSB	Lum	ber (E	mbedr	nent)
Wood/Light Metal	1/2"	5/8"	3/4"	1/2"	1/2"	3/4"	1"	1-1/4"
(Hi-Lo)	298	432	633	208	183	304	441	652

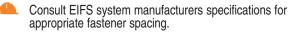
The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes. Wind-load test results also available upon request.

Installation Guidelines

- Use a 0-2500 RPM, 6 amp min. rated screwgun or cordless drill to install fasteners to wood and steel substrates.
- Seat Grid-Mate PB washers flush with or maximum 1/16" below insulation surface. Overdriving may damage the washer and insulation.

Fasteners must penetrate steel substrates a minimum of 3	
pitches of threads.	

Replace worn or damaged bit tips to prevent damage to fastener head and its finish.





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